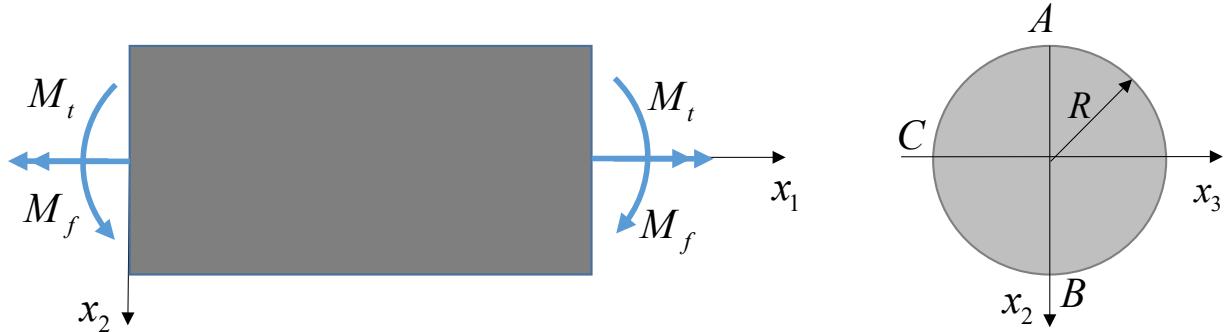


**Exercise 1:** A solid cylinder of radius  $R$ , is subjected to a bending moment  $M_f$  and a torque  $M_t$  ( $R=100\text{mm}$ ,  $M_f=3000\text{Nm}$ ;  $M_t=4000\text{Nm}$ ).



Determine the components of the deviatoric stress tensor  $s_{ij}$  and the effective stress  $\sigma_e$  at points  $A$ ,  $B$  and  $C$ . Comment on the results.

Note that the stresses due to bending and torque are given by  $\sigma = M_f x_2 / I$ ;  $\tau = M_t r / I_p$  with  $I, I_p$  indicating the moments of inertia around the bending axis and the polar moment of inertia, respectively. For a circular cross-section we have  $I_p = 2I = \pi R^4 / 2$ .

*Solution*

We consider here that bending is around the  $x_3$  axis, the traction along the  $x_1$  and the torsion around  $x_1$ . According to the beam theory, the stresses in the section are not uniform.

The maximum normal stress due to bending is at point A (positive) and B (negative). Along the  $x_3$  axis the normal stress is zero everywhere. As for the maximum shear it is tangent all along the perimeter of the section.

At point A the stress are,

$$\sigma_{11} = \frac{M_f R}{\pi R^4 / 4} = \frac{4M_f}{\pi R^3} = 3.82 \text{ MPa}$$

$$\sigma_{13} = \frac{M_t R}{\pi R^4 / 2} = \frac{2M_t}{\pi R^3} = 2.55 \text{ MPa}, \quad \sigma_{22} = \sigma_{33} = \sigma_{12} = \sigma_{23} = 0 \quad \Rightarrow [\sigma] = \begin{pmatrix} 3.82 & 0 & 2.55 \\ 0 & 0 & 0 \\ 2.55 & 0 & 0 \end{pmatrix}$$

$$\text{With } s_{ij} = \sigma_{ij} - \frac{1}{3} \delta_{ij} \sigma_{kk} \Rightarrow [s] = \begin{pmatrix} 2 \frac{3.82}{3} & 0 & 2.55 \\ 0 & -\frac{3.82}{3} & 0 \\ 2.55 & 0 & -\frac{3.82}{3} \end{pmatrix} = \begin{pmatrix} 2.55 & 0 & 2.55 \\ 0 & -1.27 & 0 \\ 2.55 & 0 & -1.27 \end{pmatrix}$$

The equivalent stress is,

$$\begin{aligned} \sigma_e^2 &= \frac{1}{2} \left[ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6\sigma_{12}^2 + 6\sigma_{23}^2 + 6\sigma_{31}^2 \right] \\ &= \frac{1}{2} [2\sigma_{11}^2 + 6\sigma_{31}^2] \Rightarrow \sigma_e = 5.84 \text{ MPa} \end{aligned}$$

At point B the stresses are:

$$\begin{aligned} \sigma_{11} &= -\frac{M_f R}{\pi R^4 / 4} = -\frac{4M_f}{\pi R^3} = -4 \frac{3 \cdot 10^3}{3.14 \cdot 10^{-3}} = -3.82 \text{ MPa} \\ \sigma_{13} &= -\frac{M_t R}{\pi R^4 / 2} = -\frac{2M_t}{\pi R^3} = -2.55 \text{ MPa}, \quad \sigma_{22} = \sigma_{33} = \sigma_{12} = \sigma_{23} = 0 \quad \Rightarrow [\sigma] = \begin{pmatrix} -3.82 & 0 & -2.55 \\ 0 & 0 & 0 \\ -2.55 & 0 & 0 \end{pmatrix} \end{aligned}$$

The negative sign in  $\sigma_{31}$  is because the stress points towards the negative direction of  $x_3$ .

The negative sign in  $\sigma_{11}$  is because the stress points towards the negative direction of  $x_1$ .

$$s_{ij} = \sigma_{ij} - \frac{1}{3} \delta_{ij} \sigma_{kk} \Rightarrow [s] = \begin{pmatrix} -2.55 & 0 & -2.55 \\ 0 & 1.27 & 0 \\ -2.55 & 0 & 1.27 \end{pmatrix}$$

$$\begin{aligned} \sigma_e^2 &= \frac{1}{2} \left[ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6\sigma_{12}^2 + 6\sigma_{23}^2 + 6\sigma_{31}^2 \right] \\ &= \frac{1}{2} [2(\sigma_{11})^2 + 6\sigma_{31}^2] \Rightarrow \sigma_e = 5.84 \text{ MPa} \end{aligned}$$

At point C the stress are:

$$\sigma_{11} = 0$$

$$\sigma_{12} = -\frac{M_t R}{\pi R^4 / 2} = -\frac{2M_t}{\pi R^3} = -2.55 \text{ MPa}, \quad \sigma_{22} = \sigma_{33} = \sigma_{13} = \sigma_{23} = 0 \quad \Rightarrow [\sigma] = \begin{pmatrix} 0 & -2.55 & 0 \\ -2.55 & 0 & 0 \\ 0 & 0 & 0 \end{pmatrix}$$

$$s_{ij} = \sigma_{ij} - \frac{1}{3} \delta_{ij} \sigma_{kk} \Rightarrow [s] = \begin{pmatrix} 0 & -2.55 & 0 \\ -2.55 & 0 & 0 \\ 0 & 0 & 0 \end{pmatrix}$$

$$\begin{aligned} \sigma_e^2 &= \frac{1}{2} \left[ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6\sigma_{12}^2 + 6\sigma_{23}^2 + 6\sigma_{31}^2 \right] \\ &= \frac{1}{2} \left[ 6\sigma_{31}^2 \right] \Rightarrow \sigma_e = 4.42 \text{ MPa} \end{aligned}$$

Comments:

The negative sign of the normal stress at point B does not influence the equivalent stress. The same is true for the shear stress because their values are squared.

We also see the important role of the shear stress in the overall value on equivalent stress.

**Exercise 2:** Show that for the Prandtl – Reuss plastic strain increment relations,

$$d\varepsilon_{ij}^p = \frac{3}{2} \frac{d\varepsilon_p}{\sigma_e} s_{ij}$$

the plastic work increment can be expressed as

$$dW^p = \sigma_e d\varepsilon_p$$

Where  $\sigma_e$  is the equivalent stress and  $d\varepsilon_p$  the equivalent strain increment.

*Solution*

By definition the plastic work is,

$$dW^p = \sigma_{ij} d\varepsilon_{ij}^p \quad (\text{C.35c})$$

In this expressions, we replace the stresses by the deviatoric and volumetric components,

$$\sigma_{ij} = s_{ij} + \frac{1}{3} \delta_{ij} \sigma_{kk}$$

and take into account that  $d\varepsilon_{ii}^p = 0$ ,

$$\begin{aligned} dW^p &= \left( s_{ij} + \frac{1}{3} \delta_{ij} \sigma_{kk} \right) d\varepsilon_{ij}^p = s_{ij} d\varepsilon_{ij}^p + \frac{1}{3} \delta_{ij} d\varepsilon_{ij}^p \sigma_{kk} \\ &= s_{ij} d\varepsilon_{ij}^p + \frac{1}{3} d\varepsilon_{ii}^p \sigma_{kk} = s_{ij} d\varepsilon_{ij}^p \end{aligned}$$

The Prandtl – Reuss are

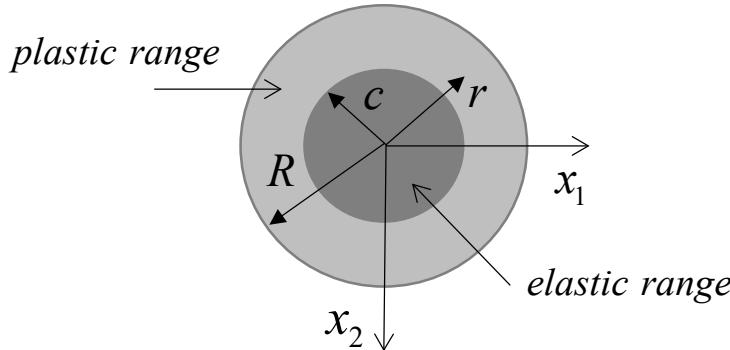
$$d\varepsilon_{ij}^p = \frac{3}{2} \frac{d\varepsilon_p}{\sigma_e} s_{ij} \quad (\text{C.33b})$$

We replace the strains from (C.33b) in the expression for the work,

$$dW^p = \frac{3}{2} \frac{d\varepsilon_p}{\sigma_e} s_{ij} s_{ij} = \frac{3}{2} \frac{d\varepsilon_p \sigma_e}{\sigma_e^2} s_{ij} s_{ij} = \sigma_e d\varepsilon_p \frac{3}{2} \frac{s_{ij} s_{ij}}{\sigma_e} = \sigma_e d\varepsilon_p$$

We have seen in Example 3 of the Appendix C that,  $\sigma_e^2 = \frac{3}{2} s_{ij} s_{ij}$

**Exercise 3:** An elastic perfectly plastic circular shaft of radius  $R$  is subjected to a torsional moment  $M_t$  at its ends. Determine the  $M_t$  at first yield and  $M_t$  for which there is an inner elastic core of radius  $c$ . Give a schematic of the stress distribution in both cases and comment on the results. The yield stress of the material in shear is  $k$ .



*Solution*

The maximum stress in the shaft, according to the linear analysis, is at  $r = R$  it is zero at the center and varies linearly from the center. Thus, at a distance  $c$  the shear stress distribution is given by,

$$\sigma_{12} = kr / c \quad \text{for } 0 \leq r \leq c$$

In the plastic range we have for perfect plasticity,

$$\sigma_{12} = k \quad \text{for } c \leq r \leq R$$

Using these expressions, the torque applied on the section with an elastic core is,

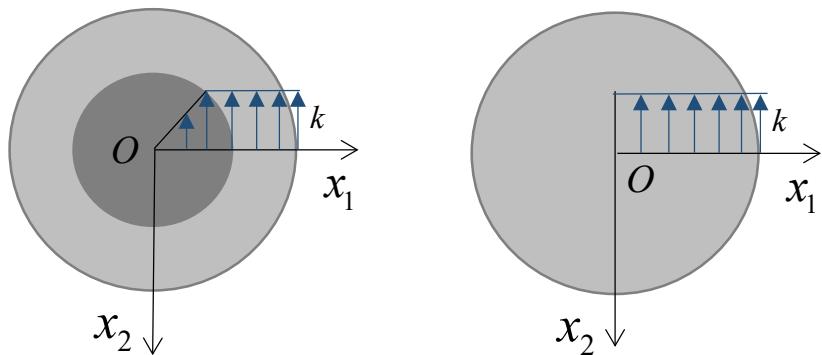
$$\begin{aligned} M_t &= \int_0^c \left( \frac{kr}{c} \right) (2\pi r dr) r + \int_c^R (k) (2\pi r dr) r = 2\pi \int_0^c \left( \frac{kr^3}{c} \right) dr + 2\pi \int_c^R (kr^2) dr = 2\pi \frac{kc^4}{4c} + \frac{2\pi k}{3} (R^3 - c^3) \\ &= \frac{\pi k c^3}{2} + \frac{2\pi k}{3} (R^3 - c^3) = \frac{2\pi k}{3} (R^3 - c^3 / 4) \end{aligned}$$

At first yield we have  $c = R \Rightarrow M_t = \frac{\pi k R^3}{2}$ .

At full yield we have  $c = 0 \Rightarrow M_t = \frac{2\pi k R^3}{3} = \frac{4}{3} \left( \frac{\pi k R^3}{2} \right)$ .

Schematics of the stress distribution

Partial yield on the left and full yield on right



Comment:

The full yield is not realistic at the center of the shaft since the fiber though the center is not stressed. Namely, it should be zero at the center.